



• What is the available gas of a super-quad (64 x 50 L) pressurized to 200 bar?

Free Gas Volume (FGV) = Floodable Volume (FV) x pressure (gauge)

Floodable Volume. = $64 \times 50 L$ = 3200 L

Free Gas Volume = 3200 x 200 = 640,000 L

We express FGV in M³ so ÷ by 1000

640,000 ÷ 1000 = **640m³**

It is very. Important to remember that you will not actually have 640 m³ available to pressurize. In reality if you are providing this gas to 200m of depth (20bar) you would have to compensate for the depth and the working pressure to deliver it. Therefore may only have 160 bar actually available.



• A chamber has a floodable volume of 26m³. How much gas is required to pressurise it to 120m? Remember to calculate Chamber FGV in GAUGE, not ABSOLUTE pressure.

Gauge pressure = $120 \div 10$ = 12 bar(g)

 $FGV = FV \times P(g)$

- = 26 m³ x 12 bar(g)
- = 312 m³



• How much gas is required to pressurise a 140 ft³ bell to 492 feet?

140 x 492 ÷ 33

= 2087 ft³



• Calculate the volume of gas used to pressurise a 32m³ DDC to a depth of 170 msw.

 $FGV = FV \times P (P = msw \div 10)$

 $32m^3 \times (170 \div 10)$

- $= 32m^3 \times 17bar(g)$
- = **544** m³

TRAINING

If the 544m³ came from a 64 cylinder (50L) super quad which had a pressure of 220 bar, what will the final pressure be?

FGV = FV x P so FV = $64 \times 50 \div 1000$ = 3.2 m^3 therefore FGV = $3.2\text{m}^3 \times 220 \text{ bar(g)}$ = 704 m^3 $704\text{m}^3 - 544 \text{ m}^3$ = 160 m^3 FGV \div FV = P so $160\text{m}^3 \div 3.2 \text{ m}^3$ = 50 bar(g)

• A gas quad has 9 50L cylinders. If the quad is filled to 183 bar, how much gas would it contain?

 $9 \times 50L = 450L$

- $450 \div 1000 = 0.45 \text{m}^3$
- 0.45m³ x 183bar(g)

 $= 82 \text{ m}^3$.



• Calculate the volume of gas used to pressurise a 24m³ DDC and a 4.2m³ bell to a depth of 106msw.

 $FGV = FV \times P$

- $FV = 24m^3 + 4.2m^3 = 28.2m^3$
- so $FGV = 28.2m^3 \times 10.6 bar(g)$
- $= 299 m^3$



Daily Recap

1. How much pressure will be left in a superquad (64 x 50 litre) used to pressurise a complex with a total volume of 55 m³ to a depth of 75 msw if the initial pressure is 200 bar?

Pressure (gauge) x F.V.	So	7.5b(g) X 55 m ³	=	412.5 m ³
F.V. of Superquad	=	64 x 50 _{Litres} ÷ 1000	=	3.2 m ³
Pressure drop	=	412.5m ³ used ÷ 3.2m ³	=	128.9 bar(g)
Pressure remaining	=	200 _{b(g)} - 128.9 _{b(g)}	=	71.1 bar(g)

